

**WESTFÄLISCHE DRAHTINDUSTRIE GMBH**

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GF Anapol OÜ

Allika tee 14

EE 75312 Peetri alevik/Rae vald, Harjum.

Inspection certificate acc. to DIN EN 10204/3.1

Date: 23.04.2025

Mr. Sack, Mathias

Heat : T166 (conform: 729427)

Our order confirmation No.: 310234

Delivery note: 23070421

Your order No.: 08650

Pos.: 2,0

quantity: 1.500 kg

Article: 066387 welding wire  
01,00 mm  
copper coatedHoesch WEKO 2  
acc. to DIN EN ISO 14341-A G 42 5 M21 3Si1  
BS 300 Lage präzis 15 kg

## Chemical Analyses in %

C	Si	Mn	P	S	Cr	Ni	Mo	Cu
,070	,840	1,470	,010	,014	,030	,010	,005	,010
Al	As	Ti	Sn	V	N			
,001	,002	,001	,001	,001	,0030			

wire electrode: EN ISO 14341 - A G 42 2 C1 / G 42 5 M21 3Si1 / AWS A 5.18 ER70 S-6

mechanical-technological properties of a typical heat according to EN ISO 14341

Tensile strength( MPa ) 500  
Yield strength( MPa ) 420  
Elongation A<sub>5</sub>( % ) 20  
Impact energy( J ) 47  
at -50 °CWe confirm the approval of the delivery in accordance  
with the demands of your order.

Quality department